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US 3020

US 3015

US 2021

US 2215

US 1800

US 1711

SWANSTONE™

Strength Balance Beauty

RECOMMENDED UNDERMOUNT/OVERLAP INSTALLATION OF A SWANSTONE SOLID SURFACE KITCHEN SINK

The Swan Corporation will not be liable for damage of the countertop during or after installation. Prior to installation, inspect all product for damage. Do not install damaged material or the warranty will be null and void.

A Swanstone kitchen sink can be mechanically mounted to a countertop surface other than Swanstone **with 100% silicone adhesive only.** Mounting the Swanstone solid surface kitchen sink to any solid surface other than Swanstone with a hard seam will void the Swanstone warranty.

Supplied by Swan
- Kitchen sink
- Sink clips and screws

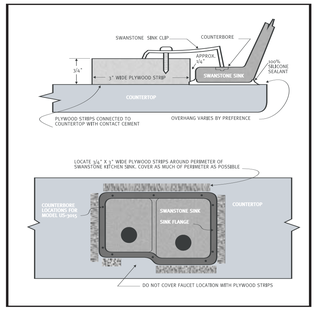
Material Required
- 100% silicone
- Mineral spirits
- Contact cement
- Denatured alcohol
- 3/4" plywood cut to 3" wide strips
- Plywood or Masonite material to fabricate a sink template.

Working from the top of the countertop

1. Select the bowl template that applies to the installation that you desire. Cut out the inside of the template.

2. Position the template onto countertop at the desired location. Sink position will be determined by cabinet size, cabinet supporting members and deck mounted fittings.

3. Cut sink hole into countertop per manufacturer's recommendations. Finish sink hole as desired with tools compatible with the manufacturer of the countertop.



Working from the bottom of the countertop

4. Set the kitchen sink into position being careful that the overhang is uniform and aligned to the cut-out.

5. Cut 3" wide strips of 3/4" thick plywood and trial fit around the perimeter of the Swanstone kitchen sink (except where faucet holes will be located). It is suggested that a 1/4" space exist between the plywood strips and the sink flange.

6. Join the plywood strips to the countertop surface with contact cement.

7. Remove the Swanstone sink and clean both the countertop and sink flange with denatured alcohol.

8. Apply a continuous bead of 100 percent silicone around the sink flange and set the sink into place.

9. Using the sink clamps and screws provided by Swan (1P3115-10), secure the Swanstone kitchen sink into place. A sink clip should be positioned everywhere there is a counterbore located on the sink flange.

10. Lightly tighten screws so sink position can be verified.

11. Tighten screws securely. If desired, additional temporary clamps (not provided) can be used to pull the sink flange tightly to counter.

12. Use mineral spirits and a soft cloth to remove excess silicone that has been squeezed out by the mounting procedure. Be sure that there is a consistent seal along the interior perimeter of the sink.

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FORM #IN2-02-10-1M

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OVER LAP

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